

## Centring bushes stainless steel

### Item description/product images



### Description

**Material:**

Stainless steel 1.4548.

**Version:**

Hardened to min. 40 HRC, bright.

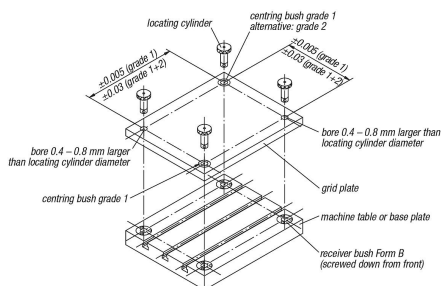
**Note:**

By a centre distance tolerance of  $\pm 0.005$  mm and two grade I centring bushes a repeat accuracy of  $\pm 0.013$  mm is possible.

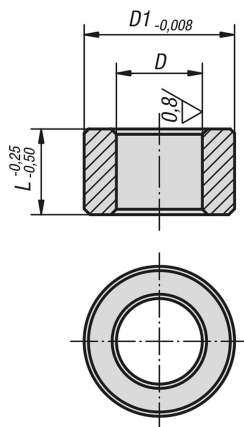
By a centre distance tolerance of  $\pm 0.03$  mm and one grade I and one grade II centring bush a repeat accuracy of 0.04 mm is possible.

The centring bushes are pressed into the receiver holes of the tooling plates using a light pressure.

For further details see "General information".



### Drawings



### Overview of items

#### Centring bushes stainless steel

Order No.	Version 1	T=tolerance	D	D1	L	Bore size for centring bush $\varnothing +0.01$
B0213.113013	grade I	+0,005 - +0,018	13	19,04	13	19,016
B0213.113020	grade I	+0,005 - +0,018	13	19,04	20	19,016
B0213.116020	grade I	+0,005 - +0,018	16	25,042	20	25,016

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### Overview of items

Order No.	Version 1	T=tolerance	D	D1	L	Bore size for centring bush Ø +0.01
B0213.116025	grade I	+0,005 - +0,018	16	25,042	25	25,016
B0213.120020	grade I	+0,005 - +0,018	20	35,042	20	35,018
B0213.120025	grade I	+0,005 - +0,018	20	35,042	25	35,018
B0213.125020	grade I	+0,005 - +0,018	25	35,042	20	35,018
B0213.125025	grade I	+0,005 - +0,018	25	35,042	25	35,018
B0213.130020	grade I	+0,005 - +0,018	30	45,042	20	45,018
B0213.130025	grade I	+0,005 - +0,018	30	45,042	25	45,018
B0213.135020	grade I	+0,005 - +0,018	35	45,042	20	45,018
B0213.135025	grade I	+0,005 - +0,018	35	45,042	25	45,018
B0213.135040	grade I	+0,005 - +0,018	35	45,042	40	45,018
B0213.135050	grade I	+0,005 - +0,018	35	45,042	50	45,018
B0213.150020	grade I	+0,005 - +0,018	50	63,546	20	63,521
B0213.150025	grade I	+0,005 - +0,018	50	63,546	25	63,521
B0213.150040	grade I	+0,005 - +0,018	50	63,546	40	63,521
B0213.150050	grade I	+0,005 - +0,018	50	63,546	50	63,521
B0213.213013	grade II	+0,025 - +0,050	13	19,04	13	19,016
B0213.213020	grade II	+0,025 - +0,050	13	19,04	20	19,016
B0213.216020	grade II	+0,025 - +0,050	16	25,042	20	25,016
B0213.216025	grade II	+0,025 - +0,050	16	25,042	25	25,016
B0213.220020	grade II	+0,025 - +0,050	20	35,042	20	35,018
B0213.220025	grade II	+0,025 - +0,050	20	35,042	25	35,018
B0213.225020	grade II	+0,025 - +0,050	25	35,042	20	35,018
B0213.225025	grade II	+0,025 - +0,050	25	35,042	25	35,018
B0213.230020	grade II	+0,025 - +0,050	30	45,042	20	45,018
B0213.230025	grade II	+0,025 - +0,050	30	45,042	25	45,018
B0213.235020	grade II	+0,025 - +0,050	35	45,042	20	45,018
B0213.235025	grade II	+0,025 - +0,050	35	45,042	25	45,018
B0213.235040	grade II	+0,025 - +0,050	35	45,042	40	45,018
B0213.235050	grade II	+0,025 - +0,050	35	45,042	50	45,018
B0213.250020	grade II	+0,025 - +0,050	50	63,546	20	63,521
B0213.250025	grade II	+0,025 - +0,050	50	63,546	25	63,521
B0213.250040	grade II	+0,025 - +0,050	50	63,546	40	63,521
B0213.250050	grade II	+0,025 - +0,050	50	63,546	50	63,521