

Side clamps, Form C

Item description/product images



Description

Material:
Steel.

Version:
Case-hardened and black oxidised.

Note:

This is a quick-action side clamp where workpieces are clamped by rotating a cam wheel which exerts pressure on the swivel jaw, simultaneously producing a positive down force.

Using the centring bush (see diagram), the side clamp can be mounted and positioned on a modular grid system.

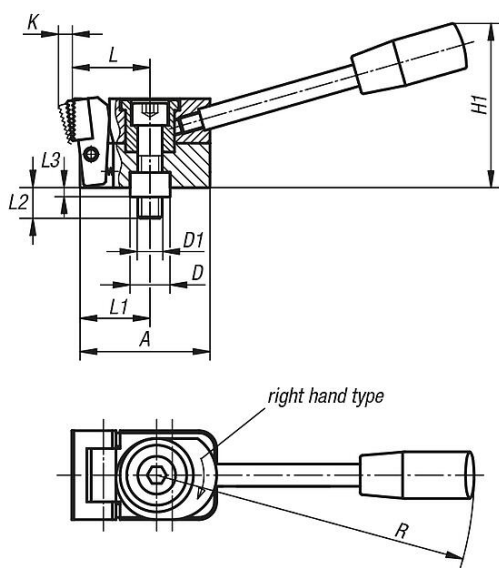
The versions B0404.006010, B0404.006015, B0404.006030 and B0404.006035 have 2 round carbide inserts.

Clamping force:

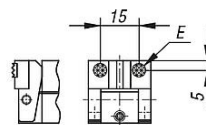
B0404.006... = 3800 N

B0404.010... = 7200 N

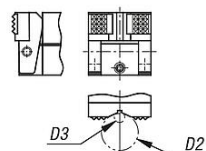
Drawings



Form C
jaw with 2 round
carbide inserts
and central prism



2 rectangular carbide
inserts and central prism



Overview of items

Order No.	Form	Version 1	A	B	D	D1	D2 max.	D3 min.	E	H	H1	K	L	L1	L2	L3	R	F=Retaining force N
B0404.006015	C	right	38,5	25	12	M6	9,5	2,5	ø8	24	45	3,5	22	20	17	4	110	3800
B0404.010015	C	right	58,5	40	18	M10	27	4,5	12,7	39	74	5,5	37	31,5	27	6	143	7200
B0404.006035	C	left	38,5	25	12	M6	9,5	2,5	ø8	24	45	3,5	22	20	17	4	110	3800
B0404.010035	C	left	58,5	40	18	M10	27	4,5	12,7	39	74	5,5	37	31,5	27	6	143	7200

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